

# Structural Characterization of Boron-Containing Glassy and Semi-Crystalline Biosilicate by Multinuclear NMR

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## Abstract

*In vitro*, *in vivo*, and clinical studies - including histopathological, cytotoxicity, and genotoxicity analyses - over the past 25 years have proven the tremendous potential of the use of Biosilicate<sup>®</sup> as osteoinductive powders, scaffolds and even monolithic pieces. On the other hand, it is known that boron can influence vital processes such as embryogenesis, bone growth, and psychomotor skills, among others. Within continuing efforts to improve the properties of this bioactive material, in this article we explore the structural consequences of boron incorporating in small amounts and its effects on selected properties. Solid state <sup>11</sup>B NMR studies indicate that boron is likely present in the form of three-coordinate pyroborate units, with only minor fractions of four-coordinate species present. In contrast, <sup>31</sup>P MAS-NMR spectra reveal that phosphorus is almost exclusively present in the form of orthophosphate. The demand of the anionic borate network former for cationic charge compensation leads to an increase in average connectivity of the silicate network, as evident from <sup>29</sup>Si NMR. <sup>31</sup>P/<sup>11</sup>B dipolar recoupling experiments indicate negligible amounts of borate-phosphate linkages in these glasses, presumably because of the low concentration of

each element. On the other hand, crystallization of the glassy biosilicate precursor produces crystalline  $\text{NaCaPO}_4$  and  $\text{Na}_2\text{CaSi}_2\text{O}_6$  as well as a residual amorphous material for which in addition no B-O-P linkages can be detected. Finally, we find that, surprisingly, in this particular glass, boron reduces the crystallization stability and has only a weak influence upon the tris-buffer solution dissolution kinetics.

**Key words:** bioactive, glass, boron, biosilicate, nuclear magnetic resonance, NMR

## Introduction

Biosilicate<sup>®</sup> is a bioactive glass-ceramic having the composition 49.1 SiO<sub>2</sub> – 23.3 Na<sub>2</sub>O – 25.8 CaO – 1.7 P<sub>2</sub>O<sub>5</sub> (in mol%). Under controlled double-stage heat treatments, the glassy precursor material can be engineered to produce one or two crystalline phases: a sodium–calcium silicate (Na<sub>2</sub>CaSi<sub>2</sub>O<sub>6</sub>) or both Na<sub>2</sub>CaSi<sub>2</sub>O<sub>6</sub> and a sodium–calcium phosphate (NaCaPO<sub>4</sub>) phase, the so-called 2-phase BioSilicate. A large number of *in vitro*, *in vivo* and clinical studies, including histopathological, cytotoxicity, and genotoxicity studies, have proven its tremendous potential use as osteoinductive powders, scaffolds, and even monolithic pieces for bone, tissue and dental repair and healing [1,2]. Recent analyses have confirmed that Biosilicate<sup>®</sup> affects the osteoblast's expression of genes associated with the process of mineralization highlighting its osteostimulation property [3]. Within continuing efforts of improving the performance properties of this material even further, we have recently explored the incorporation of small amounts of boron into this material. Boron-doped bioactive glasses are currently attracting interest owing to increased bioactivity, improved biocompatibility and antibacterial function [4,5]. Boron can influence vital processes, including embryogenesis, bone growth and psychomotor skills [6,7]. To preserve bone health, a diet containing adequate amounts of boric acid enhances bone strength under compression [6]. It is also an essential mineral in the conversion of vitamin D to its active form. Finally, boron-containing bioactive materials induced increased proliferation of osteoblasts in cell cultures [6-8], and the controlled release of boron from bioactive glasses can favor the regeneration of bone tissues.

For developing boron-containing bioglass formulations with optimized performance, a detailed understanding of the structure/function relationship is required. To this end, X-ray diffraction and vibrational spectroscopic methods [8-11], as well as solid state NMR techniques have been applied [12-19]. Work by the Eden group stands out in particular reporting detailed compositional dependences and advanced connectivity information by two-dimensional dipolar NMR spectroscopy [12,13].

In the present contribution, we characterize the effect of the borate component upon the dissolution kinetics, and the structure of the biosilicate precursor glass, and the crystallized material 2-phase BioSilicate material using comprehensive multinuclear (<sup>31</sup>P, <sup>11</sup>B, <sup>23</sup>Na, and <sup>29</sup>Si) magic-angle spinning (MAS) single- and double resonance NMR experiments.

## Experimental

### Sample preparation and characterization

Biosilicate precursor glasses  $(\text{SiO}_2)_{0.49-x}(\text{CaO})_{0.258}(\text{Na}_2\text{O})_{0.233}(\text{P}_2\text{O}_5)_{0.017}(\text{B}_2\text{O}_3)_x$  ( $x = 0, 0.01$  and  $0.05$ ) were obtained by melting adequate amounts of silica,  $\text{CaCO}_3$ ,  $\text{Na}_2\text{CO}_3$ ,  $\text{B}_2\text{O}_3$ , and  $\text{Na}_2\text{HPO}_4$  for 3 h at  $1350\text{ }^\circ\text{C}$ , using a bottom-load furnace. Annealing with the objective of obtaining the glass-ceramic was done for 6 h at  $425\text{ }^\circ\text{C}$ . Glassy samples were characterized by differential scanning calorimetry, using a Netzsch 404 DSC instrument, operated at a heating rate of  $10\text{ }^\circ\text{C}/\text{min}$ . Glass-ceramic phases were obtained by heat-treating the glassy samples under a controlled double-stage process, as described previously by Peitl et al. [20, 21]. Crystalline phases observed in the glass-ceramics were identified by X-ray powder diffraction, using a Rigaku Ultima IV diffractometer operated with a  $\text{Cu-K}_\alpha$  source. Table 1 summarizes the glass compositions and their glass transition temperatures.

Bioactivity of the samples was tested in Simulated Body Fluid (SBF) as suggested in ISO 23317- [22] standard, and weight loss as a function of time was measured as indicated in ISO 10993-14 [23], exposing sample discs to 100 ml of TRIS buffer solution. Simultaneously, the pH of the solution was monitored over time (pH meter Hanna, H2211-01, USA).

### NMR Studies

All reported NMR experiments were performed on a 5.7 T Varian 240-MR DD2, a 7.05 T Bruker DSX x and a 14.1 T Bruker Avance Neo spectrometer, using commercially available 2.5 and 4 mm double and triple resonance magic angle spinning (MAS) probes.  $^{31}\text{P}$  MAS NMR spectra were recorded at 5.7 and 14.1 T, employing  $90^\circ$  pulses of 5 and 3  $\mu\text{s}$  length, as well as MAS frequency of 5 and 10 kHz respectively for each magnetic flux density and a uniform recycle delay of 1200 s. Chemical shifts are reported relative to solid  $\text{BPO}_4$  ( $^{31}\text{P}$  signal measured  $-29.3$  ppm relative to a 85%  $\text{H}_3\text{PO}_4$  solution).  $^{29}\text{Si}$  MAS NMR spectra were recorded at 5.7 T, using  $90^\circ$  excitation pulses of 5  $\mu\text{s}$  duration, 5.0 kHz MAS frequency and a recycle delay of 3600 s. Chemical shifts are reported relative to solid tetrakis(trimethylsilyl)silane (TTMSS) (measured  $-9.85$  ppm relative to tetramethylsilane (TMS)).

$^{11}\text{B}$  MAS NMR spectra were recorded at 5.7 and 14.1 T, using excitation pulses of 0.5  $\mu\text{s}$  corresponding to a  $30^\circ$  flip angle and recycle delays of 30 s. Chemical shifts are reported relative to a  $\text{BF}_3\cdot\text{OEt}$  solution, using crystalline  $\text{BPO}_4$  ( $\delta_{\text{iso}} = -3.5$  ppm) as a secondary reference.  $^{23}\text{Na}$  MAS NMR spectra were measured at 5.7 T, using excitation pulses of 1.0  $\mu\text{s}$  corresponding to a  $30^\circ$  flip angle and a recycle delay of 1 s. Chemical shifts are reported

relative to a 1M aqueous NaCl solution, using crystalline NaCl ( $\delta_{\text{iso}} = 7.2$  ppm) as a secondary reference.

Data obtained from  $I = 1/2$  nuclei ( $^{31}\text{P}$  and  $^{29}\text{Si}$ ) were deconvoluted into Gaussian components where possible. For the quadrupolar nuclei ( $^{11}\text{B}$  and  $^{23}\text{Na}$ ,  $I = 3/2$ ) the DMFIT software [24] was used to simulate the spectra based on second-order perturbation theory. Homonuclear  $^{11}\text{B}$ - $^{11}\text{B}$  dipole-dipole coupling strengths were determined by the static Hahn spin echo decay method [25]. A  $^{11}\text{B}$  nutation frequency of 15 kHz was employed, corresponding to  $\pi$ -pulse durations of about 16.67  $\mu\text{s}$  to guarantee selective excitation of the central  $m = 1/2 \leftrightarrow m = -1/2$  Zeeman transition. The homonuclear dipolar second moments  $M_{2(\text{B-B})}$  were extracted from the Gaussian decay  $I(2t_1)/I(0) = \exp(-2M_2t_1^2)$  at short evolution times ( $2t_1 < 200 \mu\text{s}$ ), by analyzing the slope of the semi logarithmic data representation ( $\ln[I(2t_1)/I(0)]$  vs.  $2t_1^2$ ).

$^{11}\text{B}\{^{31}\text{P}\}$  rotational echo double resonance (REDOR) [26] experiments were carried out at 14.1 T, using the variant of Gullion and Schaefer [26,27], at a spinning speed of 15 kHz and nutation frequencies of 120 kHz for  $^{11}\text{B}$  and 143 kHz for  $^{31}\text{P}$ .  $180^\circ$  pulse lengths were 2.8  $\mu\text{s}$  and 3.4  $\mu\text{s}$  for trigonal  $^{11}\text{B}$  and  $^{31}\text{P}$ , respectively. Recycle delays of 1 s were used, optimized in respect to the relaxation of trigonal boron. Data were analyzed in terms of van Vleck average second-moment values  $M_{2(\text{B-P})}$ , [28] which represent the mean squared average strengths of the respective spin couple's dipole-dipole coupling ( $^{11}\text{B}$ - $^{31}\text{P}$ ), using the parabolic approximation described in the literature [29].

$^{31}\text{P}\{^{11}\text{B}\}$  rotational echo adiabatic passage double resonance (REAPDOR) [30] experiments were performed at 7.05 T under the following conditions:  $^{11}\text{B}$  and  $^{31}\text{P}$  nutation frequencies of 62.5 kHz, rotor frequency 15.0 kHz, and a  $^{11}\text{B}$  adiabatic pulse of one-third of a rotor period. The recycle delays was 1000 s using a presaturation comb of 60  $90^\circ$  pulses.

## Results and Discussion

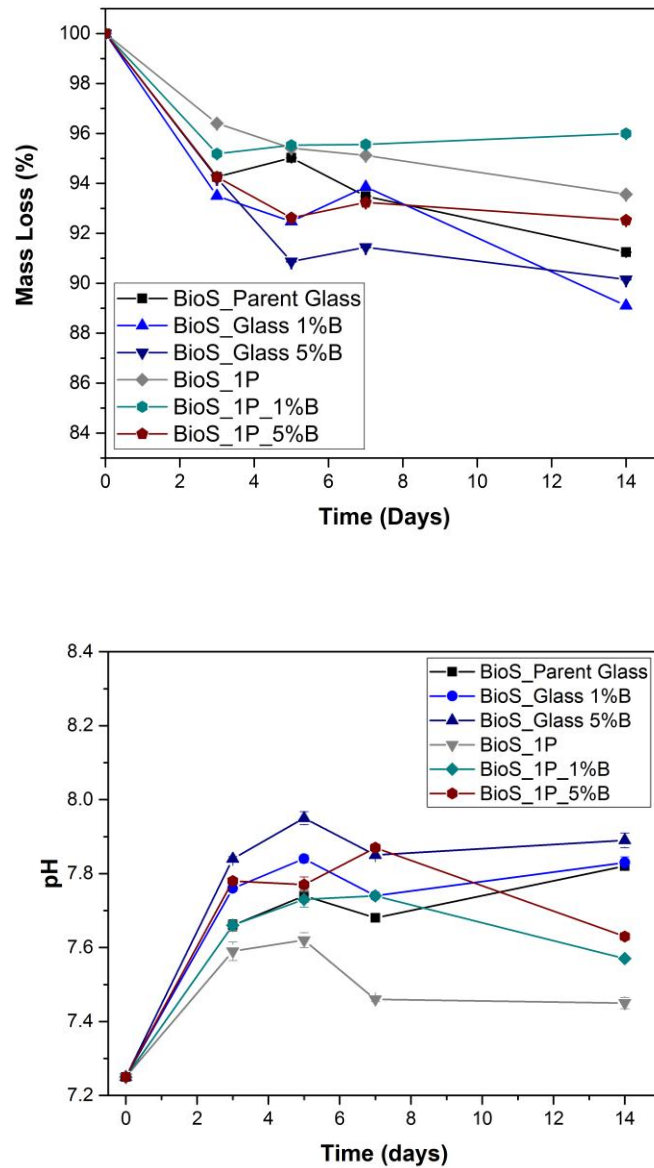
### Sample properties and Bioactivity

Table 1 summarizes the glass compositions and their physical properties, including glass transition temperatures,  $T_g$ , and crystallization temperatures,  $T_c$ . Surprisingly, Boron noticeably increases  $T_g$ , and decreases the crystallization temperature, thus reducing the overall thermal stability of these glasses (as inferred by  $T_c - T_g$ ).

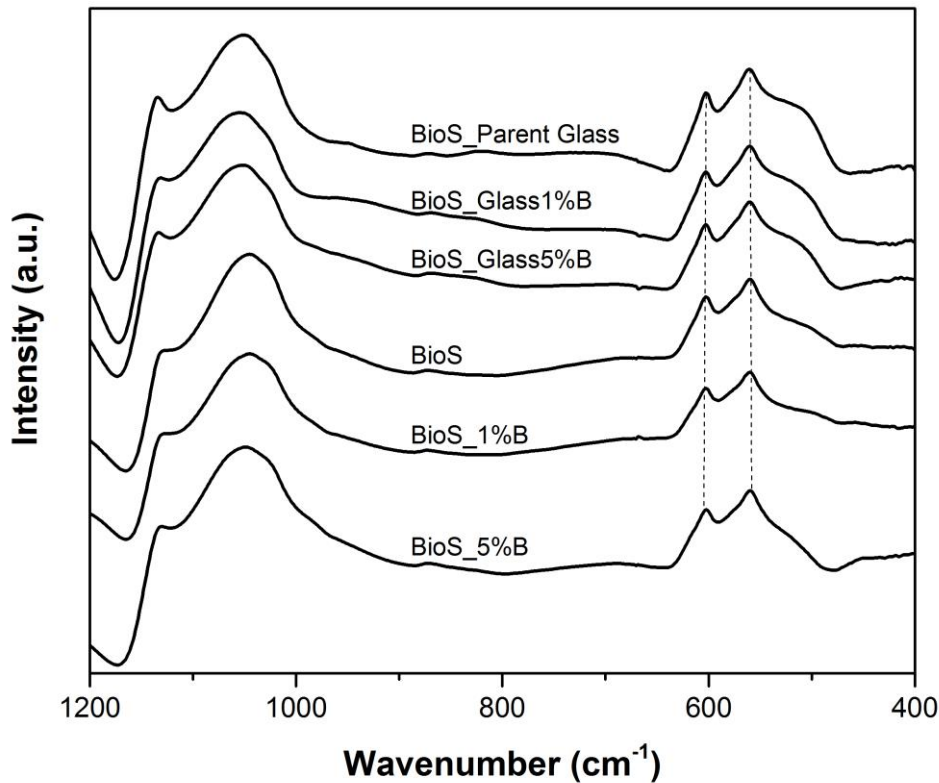
**Table 1**, Percentage of  $B_2O_3$  in the glass ( $x$ ), glass transition onset temperature  $T_g$ , crystallization onset temperature,  $T_x$ , and crystallization peak temperature,  $T_c$ , of bioactive glasses with compositions  $(SiO_2)_{0.49-x}(CaO)_{0.258}(Na_2O)_{0.233}(P_2O_5)_{0.017}(B_2O_3)_x$ . Estimated experimental error of  $\pm 2$  °C.

$x$	$T_g / ^\circ C$	$T_x / ^\circ C$	$T_c / ^\circ C$
0.05	532	674	700
0.01	525	702	725
0.00	492	735	760

Figure 1 shows the dissolution data measured regarding weight losses upon exposure of discs of the bioactive material to 100 ml of TRIS solution. The data indicate that the dissolution characteristics of the materials are generally similar, with a tendency of the glassy materials to dissolve more rapidly and lead to larger pH changes than the crystallized samples. Furthermore, within both groups, the dissolution rates (and concomitant pH changes) tend to increase with increasing boron content (Fig. 1). However, regarding the materials bioactivity no significant change was observed, and all the samples presented the formation of hydroxycarbonate apatite (HCA) phase after being exposed to SBF solution for 16h, as expected and verified by FTIR tests (Figure 2). HCA main peaks can be observed for all samples in the FTIR spectra at 602 and 560  $cm^{-1}$ .



**Figure 1:** Temporal weight loss (top) and pH evolution (bottom) of B-containing amorphous and semi-crystalline Biosilicate samples (BioS) exposed to TRIS buffer solution.

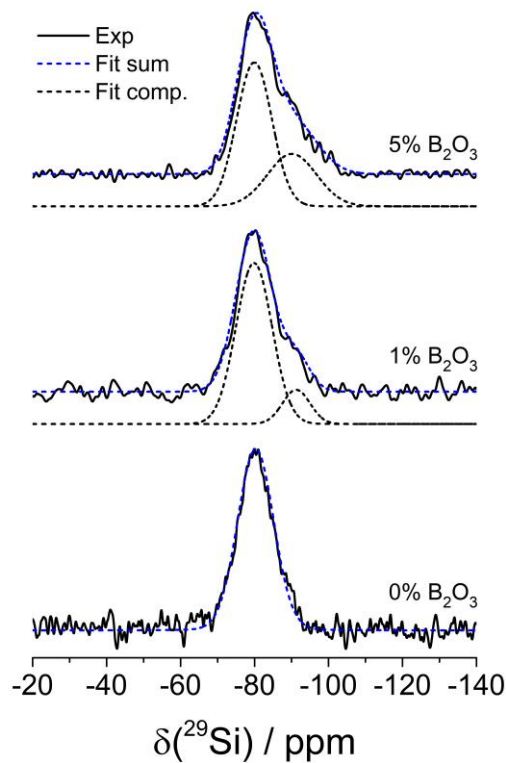


**Figure 2:** FTIR spectra for all samples after being exposed to SBF-K9 solution for 16 h. The formation of hydroxycarbonate apatite (HCA) was detected as expected for a bioactive material (main vibrational frequencies indicated by the black dashed lines), showing that boron incorporation did not significantly affect the high bioactivity of amorphous and semi-crystalline Biosilicate bioactivity.

### Structural Studies on the Precursor glasses

Figure 3 shows the  $^{29}\text{Si}$  MAS-NMR spectra of the three precursor glass samples. Asymmetric lineshapes are observed, whose average chemical shifts are given by -81.4 and -83.3 ppm, for the glasses having 1% and 5% boron, respectively. Table 2 summarizes the simplest possible deconvolution using two lineshape components near -80 and -90 ppm, corresponding to  $\text{Si}^{(3)}$  and  $\text{Si}^{(2)}$  sites, respectively. The fractional contribution of the  $\text{Si}^{(3)}$  sites is significantly higher in the glass containing 5% boron, indicating that the incorporation of boron into biosilicate leads to an overall higher state of polymerization of the silicon species. Thus, the borate species competes successfully with silicate for network modifiers.



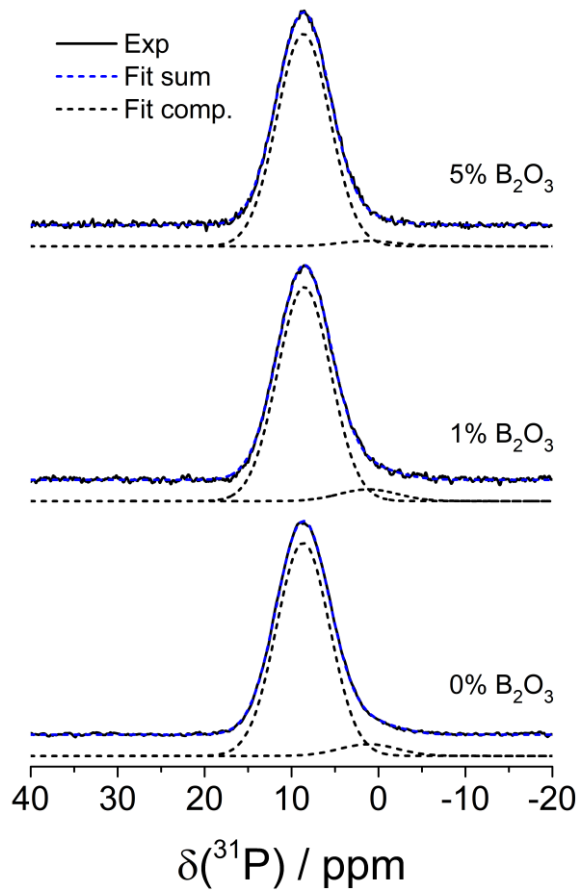


**Figure 3:**  $^{29}\text{Si}$  MAS-NMR spectra of Biosilicate precursor glasses, containing 0, 1 and 5 mole%  $\text{B}_2\text{O}_3$ . Dashed curves denote the lineshape simulations based on the individual lineshape components depicted curves.

**Table 2:**  $^{29}\text{Si}$  MAS-NMR parameters measured for the Biosilicate precursor glass.

$x$	$\delta_{\text{iso}} / \text{ppm}$ $\pm 0.5 \text{ ppm}$	$FWHM / \text{ppm}$ $\pm 0.5 \text{ ppm}$	$F / \%$ $\pm 1\%$
0.00	-80.3	11.5	100
0.01	-79.8	11.5	86
	-91.3	8.7	14
0.05	-79.9	11.2	66
	-90.1	15.7	34

Figure 4 shows the  $^{31}\text{P}$  MAS NMR spectra. The spectra are dominated by a broad Gaussian lineshape centered at 8.5 ppm, which can be attributed to fully depolymerized orthophosphate,  $\text{P}^{(0)}$  species. Both samples also show a minor contribution near 1.0 ppm, corresponding to  $\text{P}^{(1)}$  units (see Table 3). Within experimental error, the fractional areas do not depend on the  $\text{B}_2\text{O}_3$  content. Furthermore, the constant chemical shifts observed for both components indicate that the distribution of  $\text{Na}^+$  versus  $\text{Ca}^{2+}$  ions around the phosphate species is not influenced by the presence of borate.



**Figure 4:**  $^{31}\text{P}$  MAS-NMR spectra of Biosilicate precursor glasses, containing 1 and 5 mole%  $\text{B}_2\text{O}_3$ . Blue curves denote the lineshape simulations based on the individual lineshape components depicted as blue dashed curves.

**Table 3:**  $^{31}\text{P}$  MAS-NMR parameters measured for the Biosilicate precursor glass.

$x$	Species	$\delta_{\text{iso}} / \text{ppm}$ $\pm 0.5 \text{ ppm}$	$FWHM / \text{ppm}$ $\pm 0.5 \text{ ppm}$	$F / \%$ $\pm 2\%$
0.00	$\text{P}^{(0)}_{\text{OB}}$	8.7	7.2	94
	$\text{P}^{(1)}_{\text{OB}}$	1.2	7.9	6
0.01	$\text{P}^{(0)}_{\text{OB}}$	8.6	7.2	94
	$\text{P}^{(1)}_{\text{OB}}$	1.2	7.9	6
0.05	$\text{P}^{(0)}_{\text{OB}}$	8.6	7.2	97
	$\text{P}^{(1)}_{\text{OB}}$	1.2	7.9	3

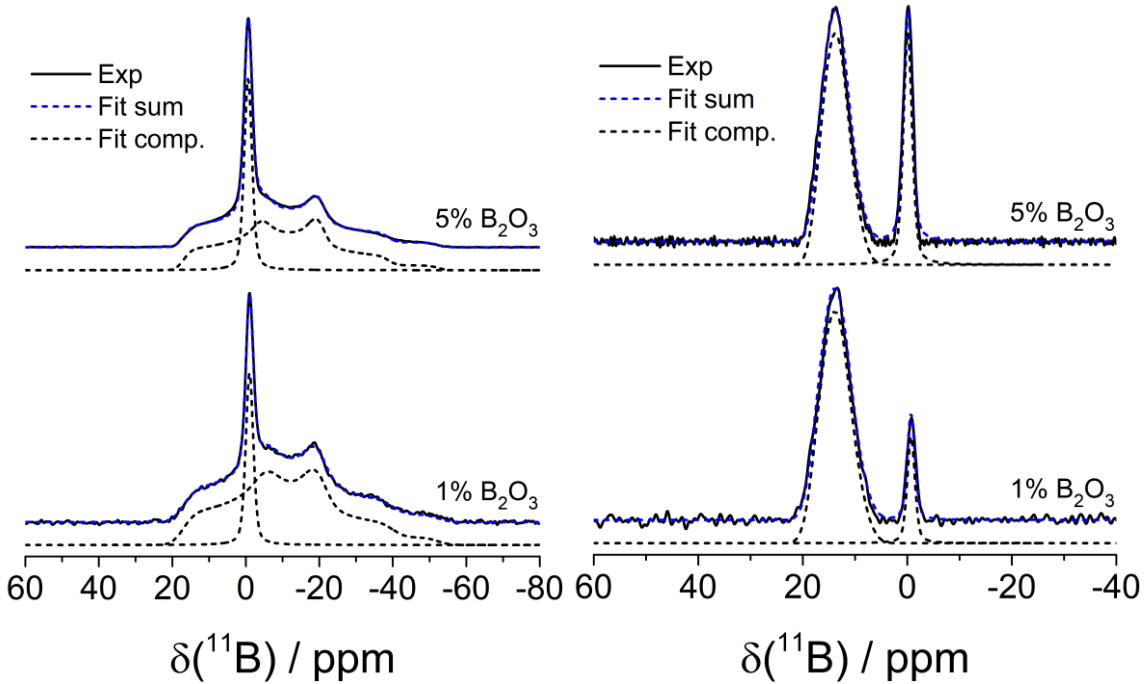
Figure 5 shows the field dependent  $^{11}\text{B}$  MAS-NMR spectra and Table 4 summarizes the corresponding lineshape components. Two distinctly different components can be identified: the dominant one gives rise to a field-dependent MAS-NMR signal that reflects the result of nuclear electric quadrupolar interactions upon the Zeeman energy levels, as described by Second-order Perturbation Theory. The quadrupolar coupling constant  $C_Q$  near  $2.55 \pm 0.05$  MHz and an electric field gradient asymmetry parameter of  $\eta_Q = 0.50 \pm 0.05$  are typical of three coordinated boron atoms bearing either one non-bridging and two bridging oxygen atoms (metaborate-type,  $\text{B}^{(2)}$  units) or two non-bridging and one bridging oxygen atoms (pyroborate-type,  $\text{B}^{(1)}$  units). The second component is represented by a simple

Gaussian line, reflecting rather weak quadrupolar interactions as typically observed for four-coordinated ( $B^{IV}$ ) species). The fraction of four-coordinated species,  $N_4$ , in the glass containing 1 mole %  $B_2O_3$  is significantly lower than in the glass with 5 mole %  $B_2O_3$ . This finding is consistent with the behavior of binary alkali borate glasses with high modifier-to-boron ratios  $R = [M_{(2)}O]/[B_2O_3]$ , which indicate a decrease of  $N_4$  with increasing  $R$  as  $R$  exceeds a value of 0.5 [31].

**Table 4:**  $^{11}B$  MAS-NMR spectral fitting parameters of the glasses under study.

$x$	$B_0 / T$	$B^{III}$				$B^{IV}$		
		$\delta_{iso} / ppm$	$C_Q / MHz$	$\eta_Q$	$F / \%$	$\delta_{iso} / ppm$	$FWHM / ppm$	$F / \%$
		$\pm 0.5 ppm$	$\pm 0.1 MHz$			$\pm 0.5 ppm$	$\pm 0.5 ppm$	$\pm 1\%$
0.01	5.7	18.7	2.6	0.59	84	-1.0	2.5	16
	14.1	18.5	2.6	0.55	88	-0.7	1.7	12
0.05	5.7	19.0	2.6	0.55	74	-0.6	2.5	26
	14.1	17.9	2.4	0.55	72	-0.1	2.0	28

Unfortunately, the NMR parameters characterizing the three-coordinated boron sites do not offer a reliable distinction between meta- and pyroborate species. A decision between these two alternatives is possible, however, by considering the overall charge balance that needs to be maintained at the glass composition, according to:



**Figure 5:**  $^{11}B$  MAS-NMR spectra at 5.7 T (left) and at 14.1 T (right) of Biosilicate precursor glasses, containing 1 and 5 mole %  $B_2O_3$ . Blue curves denote the lineshape simulations based on the individual lineshape components depicted as dashed curves.

$$[\text{Na}^+] + 2[\text{Ca}^{2+}] = [\text{Si}^{(3)}] + 2 [\text{Si}^{(2)}] + 3 [\text{P}^{(0)}] + 2 [\text{P}^{(1)}] + [\text{B}^{(4)}] + [\text{B}^{(2)}] + 2[\text{B}^{(1)}]$$

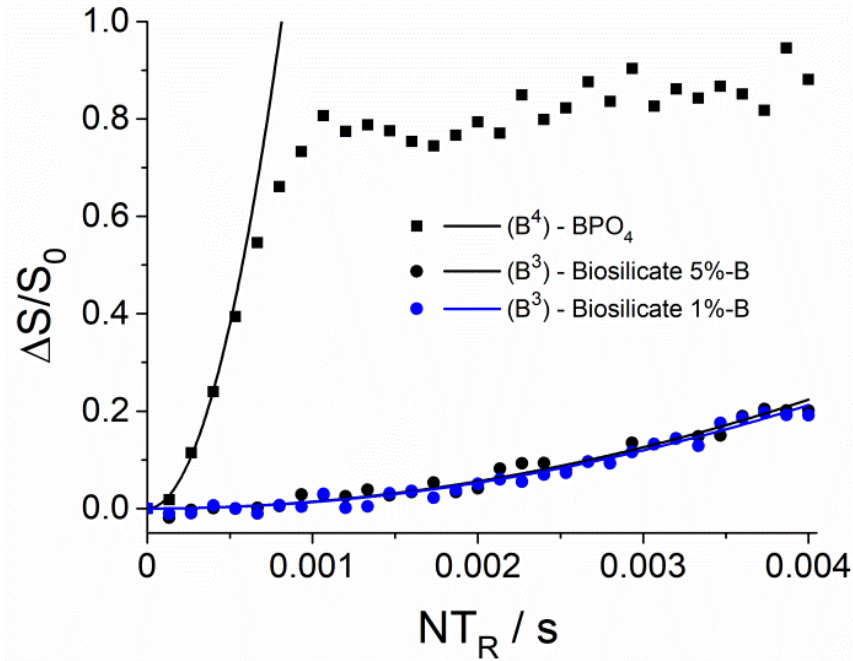
Here the square brackets denote the number of moles of each species contributing to one mole of the overall glass formulation. For the glass with  $x = 0.05$  we obtain,  $[\text{Na}^+] + 2[\text{Ca}^{2+}] = 0.982$  moles from its composition. From the  $^{29}\text{Si}$ ,  $^{31}\text{P}$  and  $^{11}\text{B}$  NMR spectra we find that  $[\text{Si}^{(3)}] + 2 [\text{Si}^{(2)}] + 3 [\text{P}^{(0)}] + 2 [\text{P}^{(1)}] = 0.832$  moles, leading to the conclusion that  $[\text{B}^{(2)}] + 2[\text{B}^{(1)}] = 0.15$  moles. Thus, the 0.1 mole of boron possess an average anionic charge of 1.5. Considering the fact that the four-coordinate boron atoms are likely to be mono-anionic, we conclude that the majority of the three-coordinate boron species must be di-anionic, corresponding to pyroborate groups.

While, in principle, the same kind of data analysis can be attempted for the sample containing 1%  $\text{B}_2\text{O}_3$  the relative error caused by the experimental uncertainties of the silicate and phosphate speciations will be five times as large, and hence, the conclusions will be less reliable.

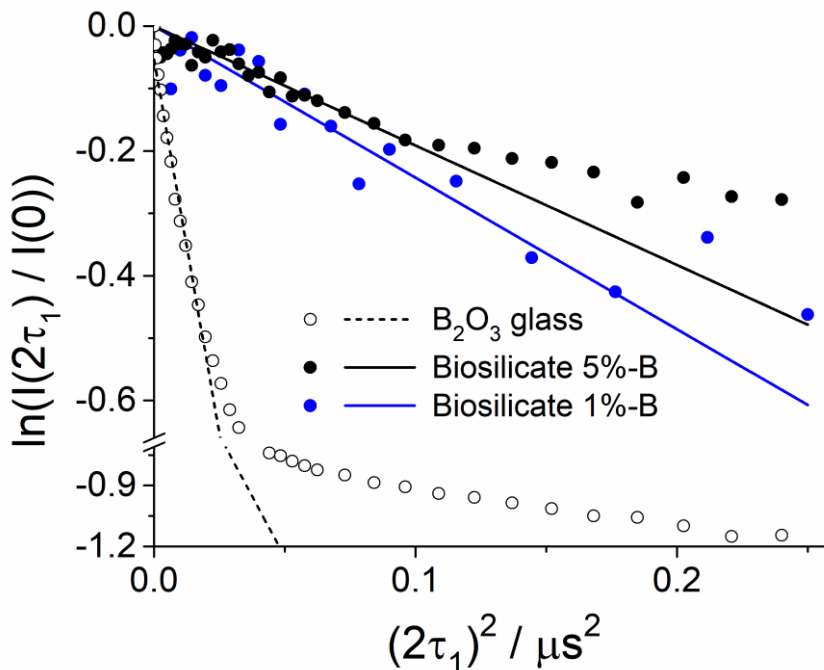
Another question of interest concerns the connectivity of the borate species, i.e. the extent to which they are linked to other network forming structural units. Considering previous findings in alkali modified bioactive (silica-free) borophosphate glasses, which suggest the preferred formation of B-O-P linkages [32], the question arises if such linkages can also be detected in the present (silica-dominated) glass system. As described in the literature, the rotational echo double resonance (REDOR) method is well-suited to address this question, as it recouples the heteronuclear  $^{11}\text{B}$ - $^{31}\text{P}$  dipole-dipole interaction via coherent inversion pulse trains applied during a desired number of rotor periods [26,27,33]. Figure 6 and Table 5 summarize the results obtained on these glasses and further of model compound  $\text{BPO}_4$ , used for calibration purposes based on the second moment calculated from its internuclear distances [34]. The extremely low  $M_{2(\text{B-P})}$  values measured in these glasses indicate that the number of B-O-P linkages in which both the three- and the four-coordinated boron species are involved are negligible. We can thus conclude that in these glasses no preferential boron-phosphorus interactions are discernible. This result is noteworthy with regard to previous  $^{31}\text{P}/^{11}\text{B}$  heteronuclear correlation (HETCOR) spectra of glasses with similar compositions, which revealed clearly detectable heteronuclear magnetic dipole-dipole coupling between these two nuclear species [13] in boron-containing bioglasses with similar compositions. As pointed out by these authors, these HETCOR-crosspeaks cannot arise from direct B-O-P linkages, but instead must be attributed to dipolar couplings at more remote

distances. From two-spin model calculations, we may conclude from the curvature of the data shown in Figure 6, that the minimum B-P distances in our glasses are near 5.0 Å.

Reference 13 further presents data from  $^{11}\text{B}$  single quantum/double quantum correlation spectroscopy, suggesting strong homonuclear  $^{11}\text{B}$ - $^{11}\text{B}$  dipole-dipole couplings indicating the presence of  $\text{B}^{(4)}\text{-O-B}^{(4)}$ ,  $\text{B}^{(4)}\text{-O-B}^{(2)}$ , and  $\text{B}^{(2)}\text{-O-B}^{(2)}$  linkages in glasses containing as little as 5 mole%  $\text{B}_2\text{O}_3$ . In the present study, we have tested this prediction by homonuclear spin echo decay spectroscopy [25]. This method has been previously proven to give reliable quantitative information about homonuclear dipole-dipole interactions in quadrupolar spin-3/2 systems if the central transition is selectively excited [25]. In the present case, these conditions are fulfilled for the three-coordinated boron species, which constitute the majority of the boron inventory. The results of this analysis are shown in Figure 7 and summarized in Table 5. Using the measurement data on glassy  $\text{B}_2\text{O}_3$  for calibration, and assuming the same three B-O-B distances as in the  $\text{B}^{(3)}$ -unit of crystalline  $\text{B}_2\text{O}_3$  (248.8, 248.9, and 249.7 pm) [35], we may conclude from the spin echo decay data of the two boron-containing glasses that there is at least one B-O-B linkage per boron. This result is nicely consistent with our conclusion that the predominant three-coordinate boron species is a pyroborate ( $\text{B}^{(1)}$ ) unit.



**Figure 6:**  $^{11}\text{B}\{^{31}\text{P}\}$  REDOR data measured on Biosilicate precursor glasses, containing 1 and 5 mole %  $\text{B}_2\text{O}_3$  and of the crystalline  $\text{BPO}_4$  model compound.



**Figure 7:**  $^{11}\text{B}$  spin echo decays measured on the two bioactive glasses and of glassy  $\text{B}_2\text{O}_3$  serving as a model material.

**Table 5:** Homo- and heteronuclear dipolar second moments  $M_2$  of samples and model compounds, obtained from REDOR and spin echo decay experiments characterizing the mean  $^{11}\text{B}$ - $^{11}\text{B}$  and  $^{11}\text{B}$ - $^{31}\text{P}$  dipolar coupling strengths. Values in parentheses reflect the corresponding internuclear  $^{11}\text{B}$ - $^{11}\text{B}$  distance assuming a two-spin system. The quality factor  $f$  states the agreement of theoretical and practical second moment of the reference substance BPO4 with which the sample's experimental second moments have been corrected.

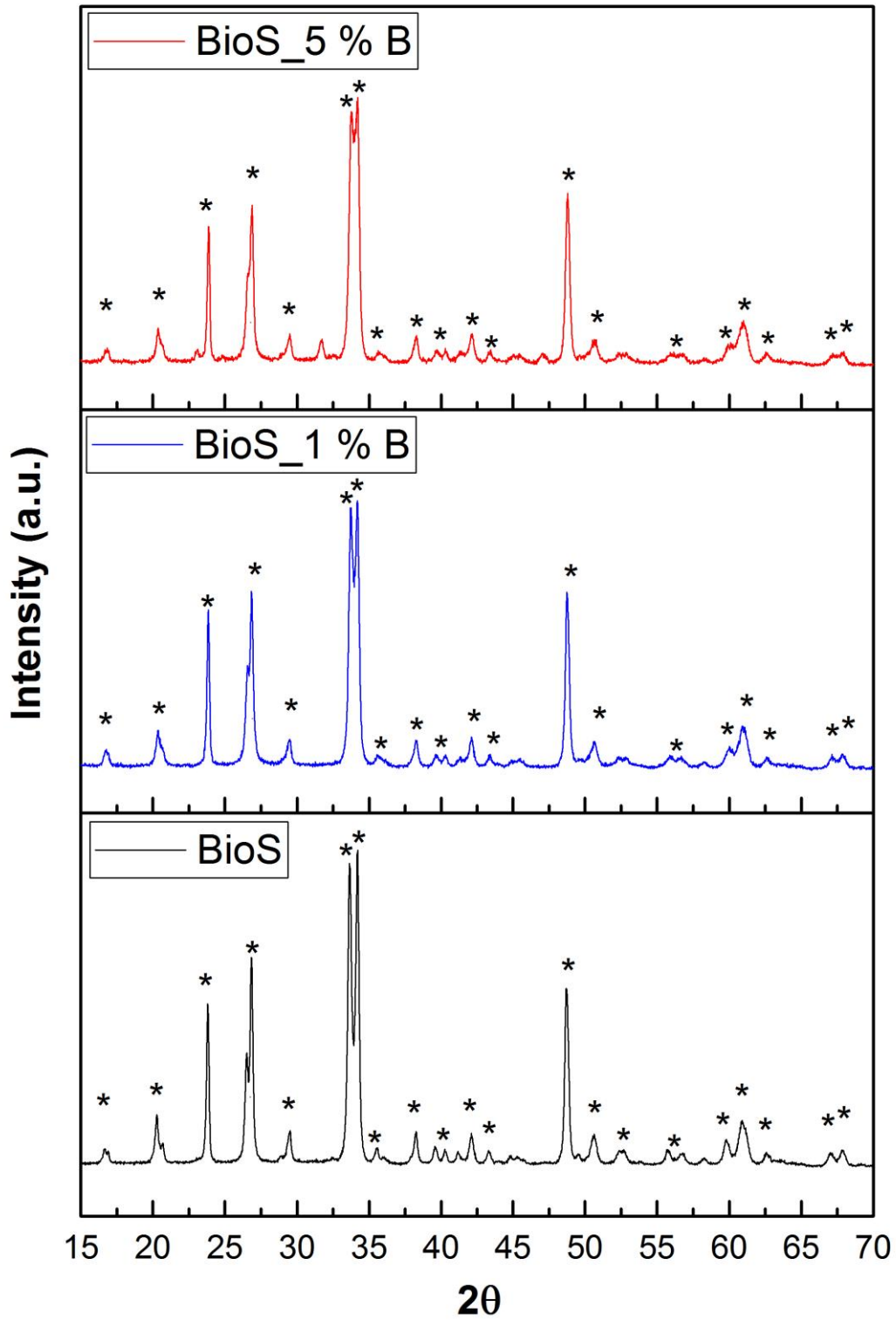
Sample	Species	$M_{2(\text{B-P})}$ / $10^6 \text{ rad}^2\text{s}^{-2}$ $\pm 10\%$	$M_{2(\text{B-B})}$ / $10^6 \text{ rad}^2\text{s}^{-2}$ $\pm 10\%$
BPO <sub>4</sub>	Exp.	11.2	-
	Theo. <sup>a</sup>	19.1 ( $f=0.59$ )	-
$\text{B}_2\text{O}_3$ glass	Exp.	-	47.95
	Theo. <sup>b</sup>	-	97.04
1% $\text{B}_2\text{O}_3$	B <sup>III</sup>	0.17	4.86 (3.1 Å)
	B <sup>IV</sup>	0.07 (data not shown)	-
5% $\text{B}_2\text{O}_3$	B <sup>III</sup>	0.17	3.83 (3.3 Å)
	B <sup>IV</sup>	0.06 (data not shown)	-

<sup>a</sup>Calculated from powder diffraction data [30]

<sup>b</sup>Calculated from powder diffraction data of the isochemical crystal [31]

### Structural characterization of the crystallized samples

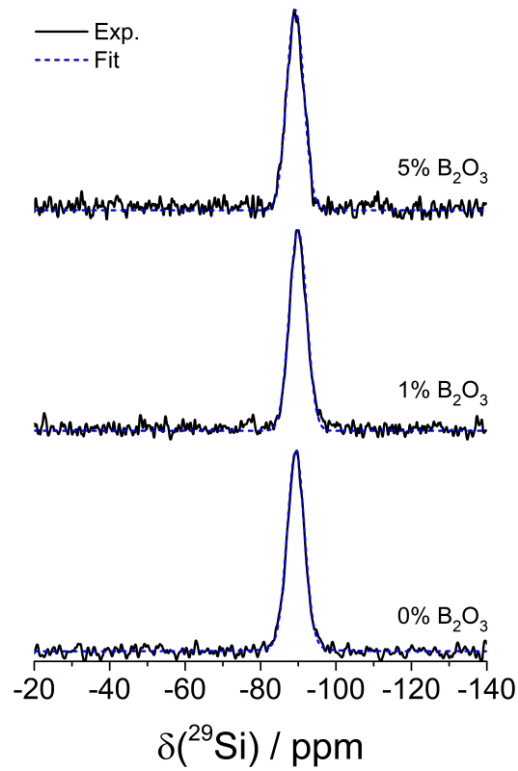
Figure 8 shows the X-ray powder diffraction results obtained upon crystallization of the precursor glasses. All three samples show the reflections of the principal crystalline phase,  $\text{Na}_2\text{CaSi}_2\text{O}_6$ . The sample with  $x = 0.05$  shows additional reflections near  $23^\circ$ ,  $32^\circ$ , and  $47^\circ$ , which could not be attributed to a specific phase. The presence of  $\text{NaCaPO}_4$ , easily detected by  $^{31}\text{P}$  MAS-NMR (see below), could not be identified in the XRD powder pattern.



**Figure 8:** X-ray powder diffractograms of the Biosilicate precursor glass samples after heat treatment for crystallization. Asterisks denote the reflections due to  $\text{Na}_2\text{CaSi}_2\text{O}_6$ .

Figures 9-12 summarize the MAS-NMR spectra of  $^{29}\text{Si}$ ,  $^{31}\text{P}$ ,  $^{11}\text{B}$ , and  $^{23}\text{Na}$  of the crystallized samples, including their lineshape simulations. Crystallization of the precursor glasses results in pronounced spectroscopic changes. The  $^{29}\text{Si}$  MAS-NMR spectra of the three crystallized specimens are identical within experimental error, showing only one Gaussian component at  $\delta = -89.5 \pm 0.5$  ppm,  $FWHM = 5.4 \pm 0.1$  ppm, which identifies the crystalline sodium calcium silicate compound  $\text{Na}_2\text{CaSi}_2\text{O}_6$ , compare also Table 6. The relatively large linewidth signifies considerable disorder, presumably caused by the random distribution of the two counterions  $\text{Na}^+$  and  $\text{Ca}^{2+}$  in the compound's lattice. The  $^{31}\text{P}$  MAS-NMR spectrum of the crystallized boron-free sample (Figure 10) shows that only minor amounts of P species are crystallized, yielding a sharp signal near  $3.0 \pm 0.2$  ppm, suggesting the formation of  $\text{NaCaPO}_4$  previously identified as an intermediate crystallization stage of apatite-leucite glass-ceramic precursors [36]. Moreover, we can identify three broad resonances near -22, -4, and +11 ppm, which can be assigned to  $\text{P}^{(2)}$ ,  $\text{P}^{(1)}$ , and  $\text{P}^{(0)}$  units, respectively. All of these peaks show some structure, indicating a deviation from a plain Gaussian distribution. This structure may arise from different local phosphate configurations characterized by different numbers of  $\text{Na}^+$  and  $\text{Ca}^{2+}$  ions for charge compensation. To account for this lineshape, each of the  $\text{P}^{(n)}$  components was simulated by two Gaussian peaks about 4-5 ppm apart from each other. The fitting model is shown in Figure 10 for the central peaks only; however, the area analysis listed in Table 7 also includes the results obtained from fitting the first two sets of spinning sidebands as well. To explore connectivity of these phosphate species with boron, the sample containing 5% boron oxide was subjected to a  $^{31}\text{P}\{^{11}\text{B}\}$  REAPDOR experiment. As indicated in Figure 11, the near-absence of a dipolar recoupling effect gives no evidence for B-O-P connectivity in the residual glassy material. This result indicates that the residual glass material formed upon crystallization of the sodium-calcium silicate should not be viewed as a borophosphate glass. Evidently, the thermal treatment conditions applied for nucleation and growth did not result in a formation of a homogeneous glassy phase, for which a substantial REAPDOR effect would have been expected. [32,33]

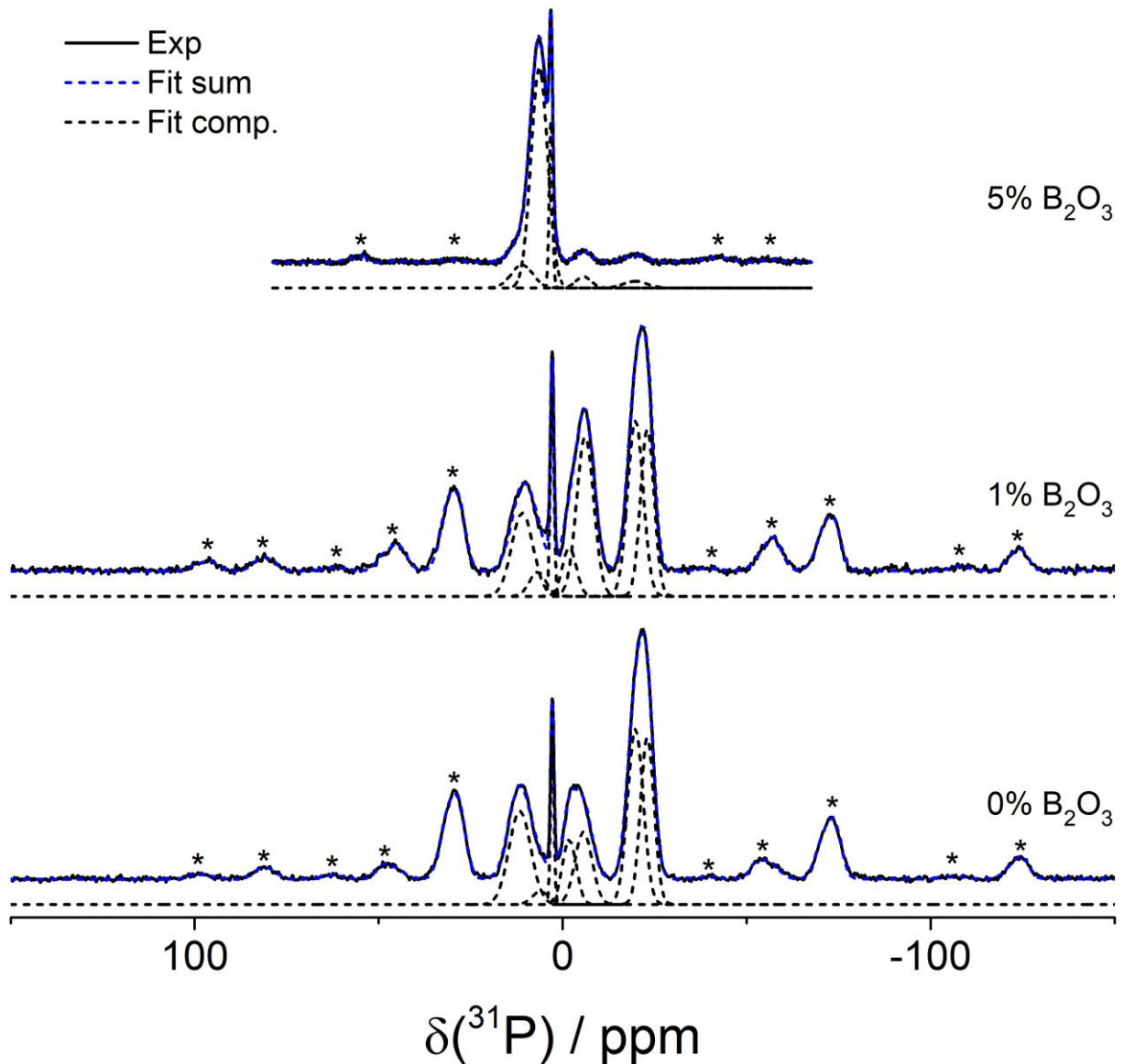




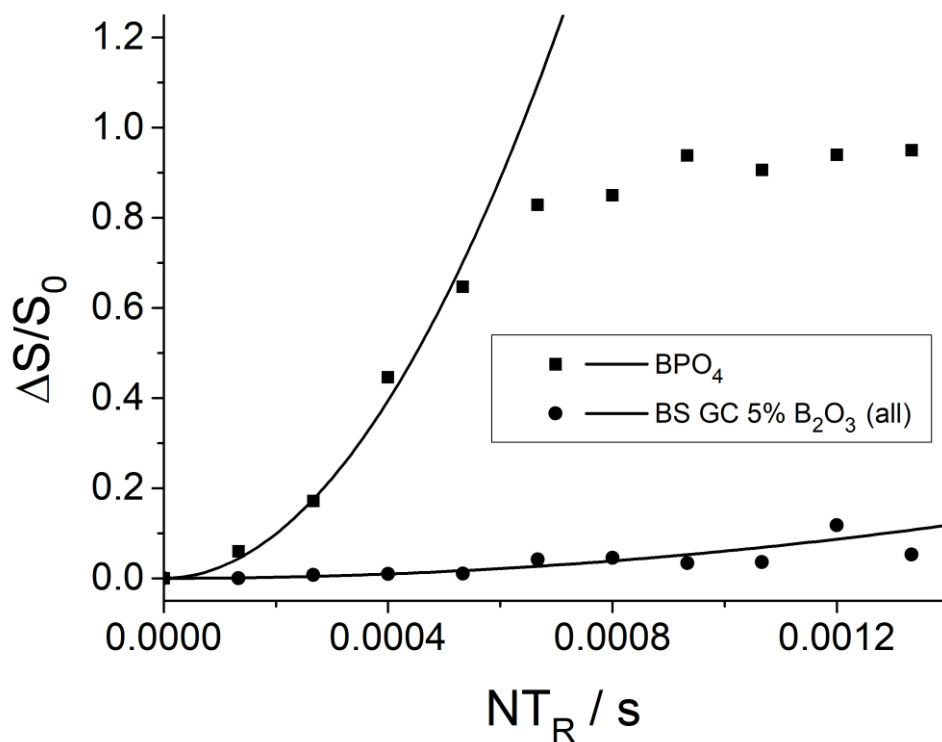
**Figure 9:**  $^{29}\text{Si}$  MAS-NMR spectra of the samples after heat treatment for crystallization.

**Table 6:**  $^{29}\text{Si}$  MAS-NMR parameters measured for biosilicates.

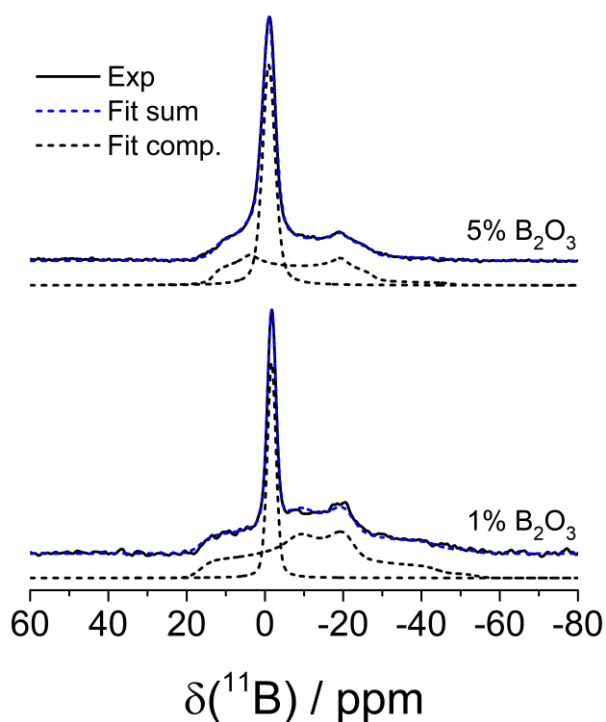
$x$	$\delta_{\text{iso}} / \text{ppm}$ $\pm 0.5 \text{ ppm}$	FWHM / ppm $\pm 0.5 \text{ ppm}$	$F / \%$ $\pm 1\%$
0.00	-89.4	5.4	100
0.01	-90.0	5.4	100
0.05	-89.2	5.4	100



**Figure 10:** <sup>31</sup>P MAS-NMR spectra of the biosilicate precursor glass samples after heat treatment for crystallization. Spinning sidebands are indicated by asterisks. Dashed curves indicate the simulation model for the central MAS bands, based on the parameters listed in Table 7. The quantitative proportions listed there include corresponding simulations of the MAS sidebands as well.



**Figure 11:**  $^{31}P\{^{11}B\}$  REAPDOR curve of  $BPO_4$  and of partially crystallized biosilicate glass containing 5%  $B_2O_3$ , indicating the absence of B-O-P connectivity in the latter.



**Figure 12:**  $^{11}B$  MAS-NMR spectra of the biosilicate precursor glass samples after heat treatment for crystallization. Dashed curves show simulated lineshape components.

**Table 7:** Isotropic chemical shifts, linewidths and fractional areas (including spinning sidebands) of the  $^{31}\text{P}$  MAS-NMR spectral components of boron-containing biosilicate glass ceramic after crystallization.

<b>x</b>	<b>Species</b>	$\delta_{\text{iso}} / \text{ppm}$	<b>FWHM / ppm</b>	<b>F / %</b>
		$\pm 0.5 \text{ ppm}$	$\pm 0.5 \text{ ppm}$	$\pm 2\%$
0.00	P <sup>(0)</sup> glass-	11.6	6.9	15
	P <sup>(0)</sup> glass	6.0	5.3	2
	NaCaPO <sub>4</sub>	2.8	1.1	4
	P <sup>(1)</sup> <sub>OB</sub> glass	-1.8	4.4	9
	P <sup>(1)</sup> <sub>OB</sub> glass	-5.7	5.5	12
	P <sup>(2)</sup> <sub>OB</sub> glass	-19.8	5.0	31
	P <sup>(2)</sup> <sub>OB</sub> glass	-23.0	4.3	27
0.01	P <sup>(0)</sup> glass	11.0	6.8	12
	P <sup>(0)</sup> glass	6.8	5.3	2
	NaCaPO <sub>4</sub>	2.9	1.2	5
	P <sup>(1)</sup> <sub>OB</sub> glass	-1.8	4.4	6
	P <sup>(1)</sup> <sub>OB</sub> glass	-6.1	5.5	24
	P <sup>(2)</sup> <sub>OB</sub> glass	-19.8	5.0	28
	P <sup>(2)</sup> <sub>OB</sub> glass	-23.0	4.3	23
0.05	P <sup>(0)</sup> glass	11.0	6.9	11
	P <sup>(0)</sup> glass	6.3	5.3	70
	NaCaPO <sub>4</sub>	3.2	1.0	11
	P <sup>(1)</sup> <sub>OB</sub> glass	-5.7	4.9	4
	P <sup>(2)</sup> <sub>OB</sub> glass	-19.8	7.3	4

**Table 8:**  $^{11}\text{B}$  MAS-NMR spectral fitting parameters of the glass-ceramics under study.

<b>X</b>	<b>B<sub>0</sub> / T</b>	<b>B<sup>III</sup></b>				<b>B<sup>IV</sup></b>		
		$\delta_{\text{iso}} / \text{ppm}$	<b>CQ / MHz</b>	$\eta_Q$	<b>F / %</b>	$\delta_{\text{iso}} / \text{ppm}$	<b>FWHM / ppm</b>	<b>F / %</b>
		$\pm 0.5 \text{ ppm}$	$\pm 0.1 \text{ MHz}$		$\pm 1\%$	$\pm 0.5 \text{ ppm}$	$\pm 0.5 \text{ ppm}$	$\pm 1\%$
0.01	5.7	17.6	2.5	0.67	84	-1.7	2.6	16
0.05	5.7	18.4	2.5	0.25	49	-1.0	3.8	51

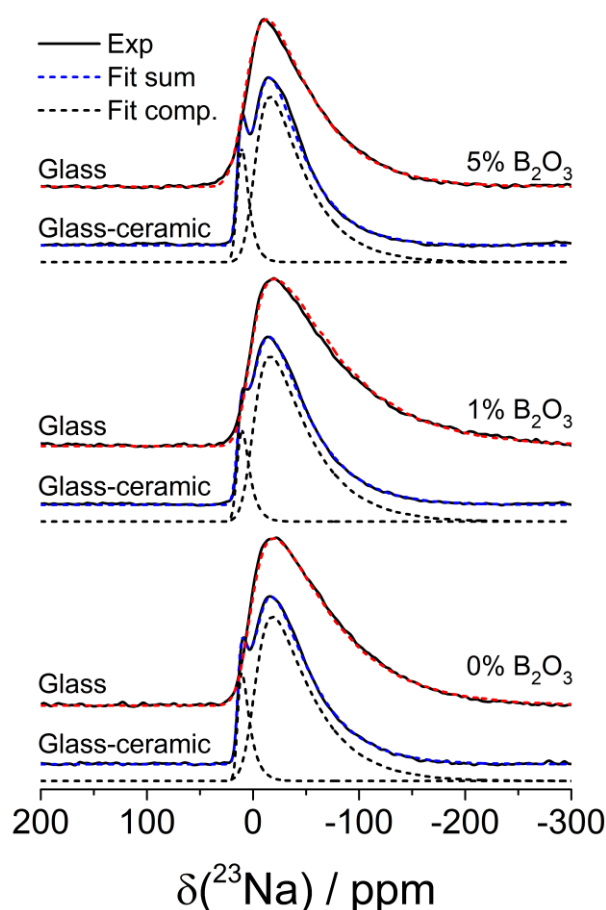
The  $^{11}\text{B}$  MAS-NMR spectra (Figure 12) also show profound changes after thermal treatment. In both samples, the fractions of four-coordinated boron are greatly increased relative to that in the glassy precursors supporting the formation of a mixed sodium calcium borate glassy phase. The  $^{11}\text{B}$  chemical shifts, see Table 8, differ significantly from those in borophosphate glasses [32,33], thus offering no evidence for B-O-P linkages. For the  $x = 0.05$  sample there is a significant  $^{11}\text{B}$  MAS-NMR lineshape change for the three-coordinate boron species. Lineshape analysis indicates a much smaller electrostatic field gradient asymmetry parameter  $\eta_Q$  than before crystallization. These observations suggest that following the crystallization of the sodium-calcium silicate, the pyroborate unit actually breaks down, and is being converted into uncharged three-coordinate boron species as well as singly-charged B<sup>(4)</sup> units. This

pronounced change is a consequence of the  $\text{Na}^+$  and  $\text{Ca}^{2+}$  depletion in the residual glassy phase once the crystalline sodium calcium silicate phase has precipitated out. In contrast, for the  $x = 0.01$  sample, the residual glassy phase may still contain some pyroborate, even though the amount of four-coordinate boron is also increased significantly. Unfortunately these structural interpretations cannot be tested by spin echo decay spectroscopy as the  $\text{B}^{(4)}$  species does not fulfill the spin-dynamics criteria for a valid decay analysis (no sufficiently selective excitation of the central transition achievable) [25].

Finally, Figure 13 compares the  $^{23}\text{Na}$  MAS-NMR spectra for the three samples before and after crystallization. In the glassy materials, the typical asymmetric peak pattern is observed, which is characteristic of an electric field gradient distribution caused by the distribution of local environments in the glassy state. After crystallization, a relatively sharp peak is observed near 15 ppm, which we attribute to crystallized  $\text{NaCaPO}_4$ . The dominant broader component must arise from crystallized  $\text{Na}_2\text{CaSi}_2\text{O}_6$ . Although the peak shape is narrower than in the original glass, the asymmetric peak shape still reflects a great deal of structural disorder, which we can attribute to the variation of local environments that is caused by the statistical distribution of  $\text{Ca}^{2+}$  and  $\text{Na}^+$  ions over the cationic sublattice sites [37]. For both the glassy and the crystalline samples, the effect of disorder was modeled via a Czjzek distribution [38], implemented within the DMFIT program [24], yielding the lineshape parameters summarized in Table 9.

**Table 9:**  $^{23}\text{Na}$  MAS-NMR spectral fitting parameters of the glass-ceramics under study.

<b>X</b>		<b><math>\delta_{\text{iso}}</math> / ppm</b>	<b><math>C_Q</math> / MHz</b>	<b><math>F</math> / %</b>
		<b><math>\pm 0.5</math> ppm</b>	<b><math>\pm 0.1</math> MHz</b>	<b><math>\pm 1\%</math></b>
0	Glass	6.2	3.0	100
	Glass-ceramic	15.0 0.9	1.1 2.5	13 87
0.01	Glass	6.5	3.2	100
	Glass-ceramic	15.1 2.5	1.1 2.5	11 89
0.05	Glass	10.6	2.7	100
	Glass-ceramic	15.0 0.9	1.0 2.3	14 86



**Figure 13:**  $^{23}\text{Na}$  MAS-NMR spectra of the biosilicate precursor glass samples after heat treatment for crystallization. Dashed curves show simulated lineshape components based on the Czjzek model of a distribution of local electric field gradients [38].

## Conclusions

In summary, we have conducted a detailed study of boron incorporation into biosilicate before and after crystallization. For this particular glass, somewhat surprisingly, boron increases the glass transition temperature and reduces the crystallization stability. It has only a weak influence upon the dissolution kinetics in TRIS-buffer solution.

The influence of silicate for borate substitution on the structural organization of Biosilicate precursor glass was investigated by multinuclear solid-state single and double resonance NMR spectroscopy. Solid state  $^{11}\text{B}$  NMR indicates that boron is likely present in the form of three-coordinate pyroborate units, with only minor fractions of four-coordinate species present. In contrast,  $^{31}\text{P}$  MAS-NMR spectra revealed that phosphorus is almost exclusively present in the form of orthophosphate. The demand of the anionic borate network former for cationic charge compensation leads to an increase in the average connectivity of the silicate network, as evident from  $^{29}\text{Si}$  NMR.  $^{31}\text{P}/^{11}\text{B}$  dipolar recoupling experiments indicate that borate–phosphate linkages can be neglected in these glasses, presumably because of the low

borate and phosphate concentrations. Crystallization of the glassy biosilicate precursor produced crystalline  $\text{NaCaPO}_4$  and  $\text{Na}_2\text{CaSi}_2\text{O}_6$  as well as a residual amorphous material, for which also no B-O-P linkages could be detected. The latter result indicates that under the heat treatment conditions applied, no melt equilibration of the residual glassy material towards the formation of a borophosphate glass has taken place

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