

Quest for Sustainable all-solid-state Battery Components

Glass-to-Crystal Transition in the NASICON Glass-Ceramic System $\text{Na}_{1+x}\text{Al}_x\text{M}_{2-x}(\text{PO}_4)_3$ ($\text{M} = \text{Ge, Ti}$)

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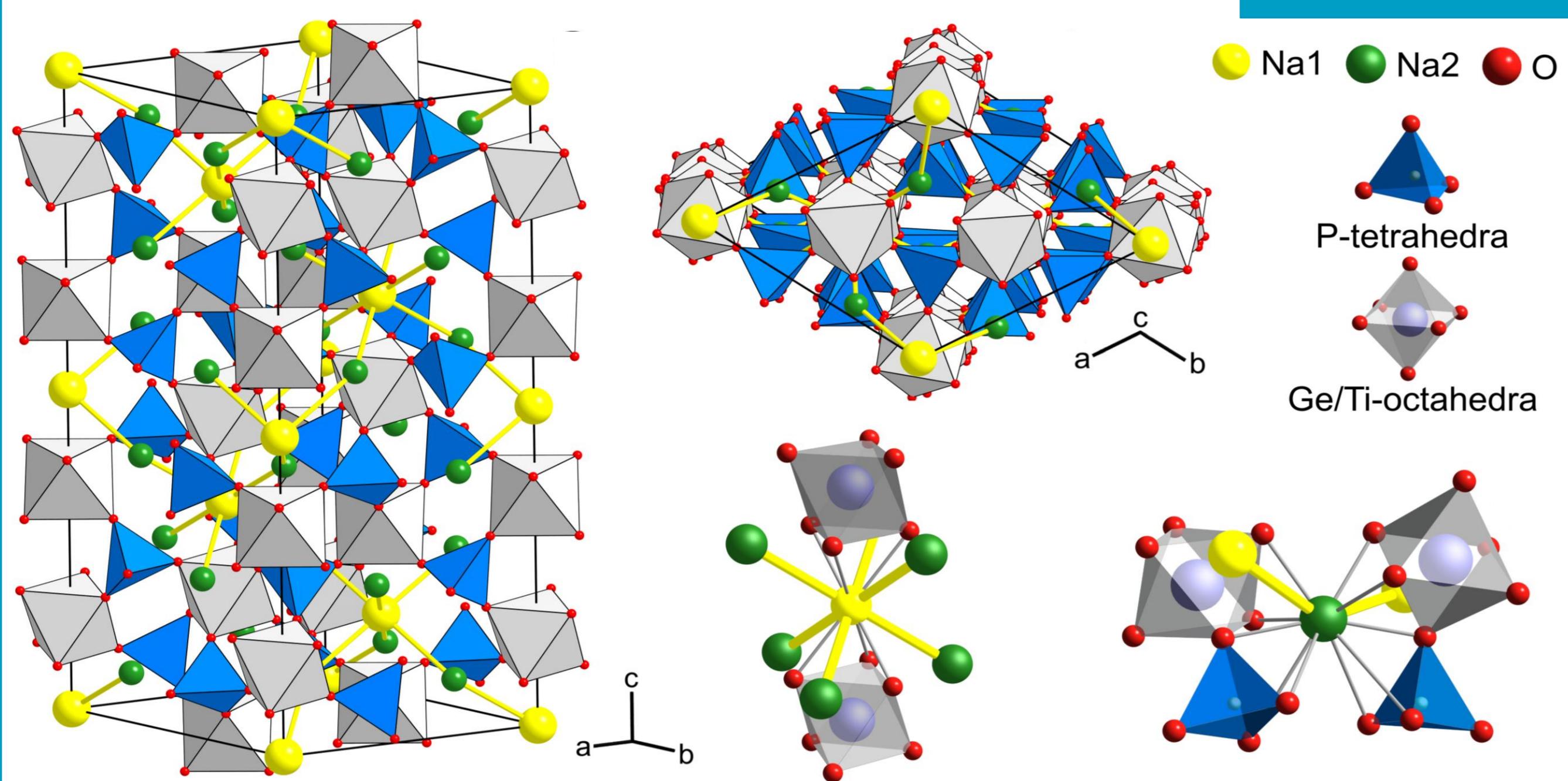
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Objectives

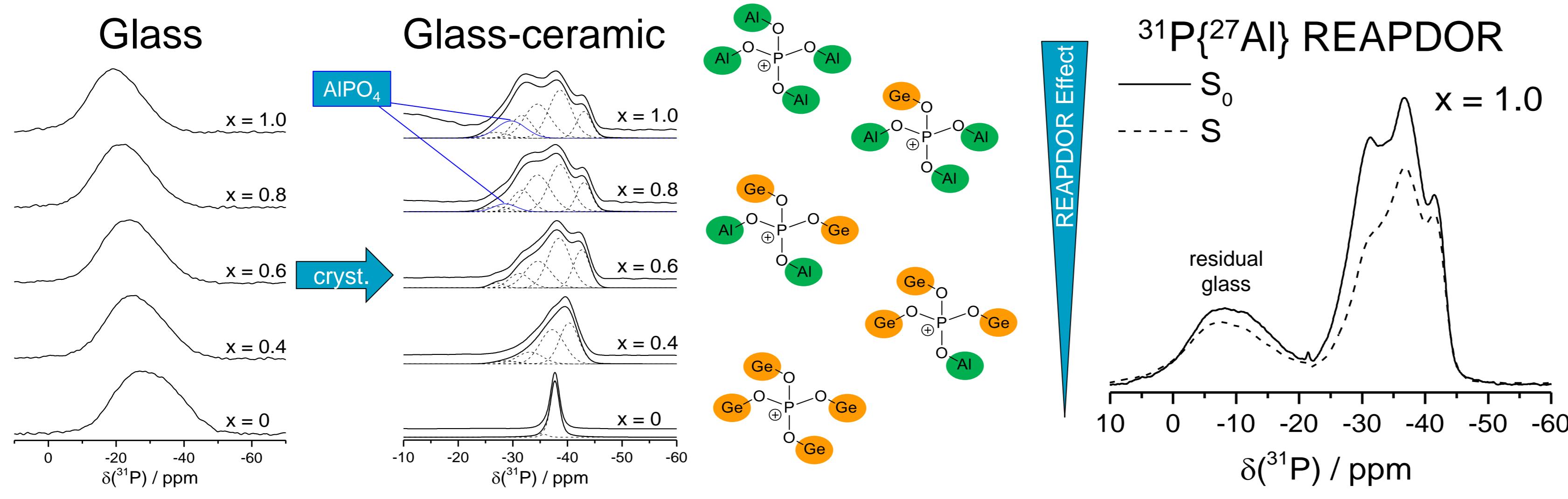


Recently, much effort has been devoted to the development of high-energy storage devices and all-solid-state batteries with improved cycling stability and operating safety compared to liquid electrolyte lithium-ion batteries.^[1,2] Crystalline compounds possessing the Na-superionic conductor (NASICON) structure are important solid electrolyte and separator materials in such systems.^[2] While Li-containing NASICON materials have already been commercialized for this application, the present study explores analogous sodium-bearing materials. This work is motivated by the (compared to lithium) 500-fold atomic abundance of the element sodium, guaranteeing that large-scale efforts will be sustainable and attractive to national energy economies. While materials have been traditionally prepared via solid-state reactions ("sintering route"), preparations involving the crystallization of precursor glasses ("glass-ceramic route") have resulted in more homogeneous materials with controllable microstructures and morphologies. Therefore, in the present contribution we have analyzed glasses and glass-ceramics of composition $\text{Na}_{1+x}\text{Al}_x\text{Ge}_{2-x}(\text{PO}_4)_3$ (NAGP) and $\text{Na}_{1+x}\text{Al}_x\text{Ti}_{2-x}(\text{PO}_4)_3$ (NATP) ($0.4 \leq x \leq 1.0$) together with the aluminum free compositions ($x = 0$). In particular, we made extensive use of solid-state nuclear magnetic resonance (NMR) spectroscopy, which has been widely applied for the study of lithium-containing NASICON materials^[3-6] and a few related sodium-containing NASICON crystalline powders, to characterize the glass-to-crystal transition in the NAGP and NATP systems.

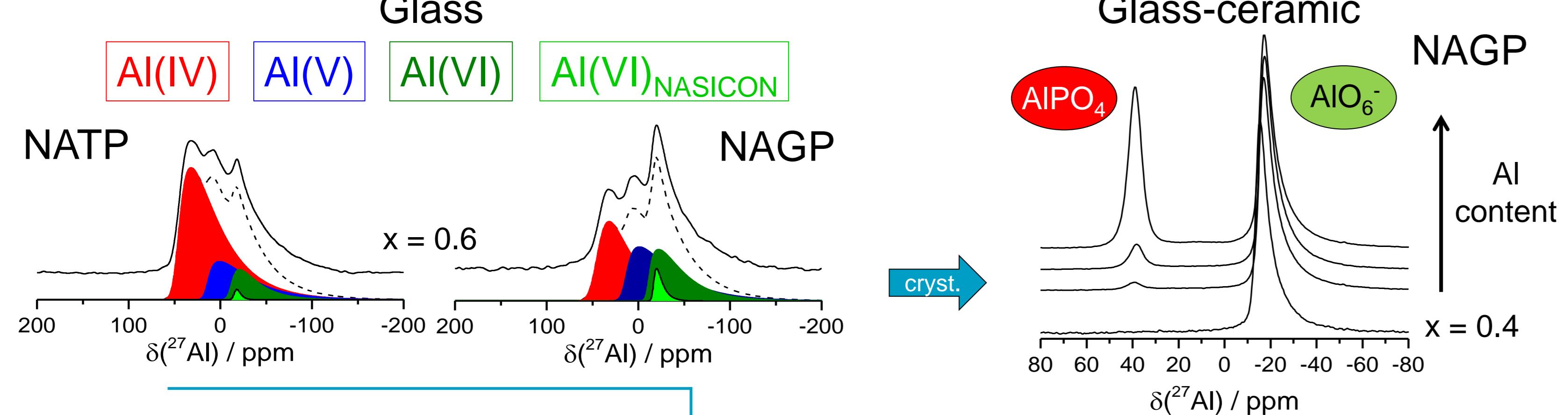
Glass-to-Crystal Transition

^{31}P -MAS NMR

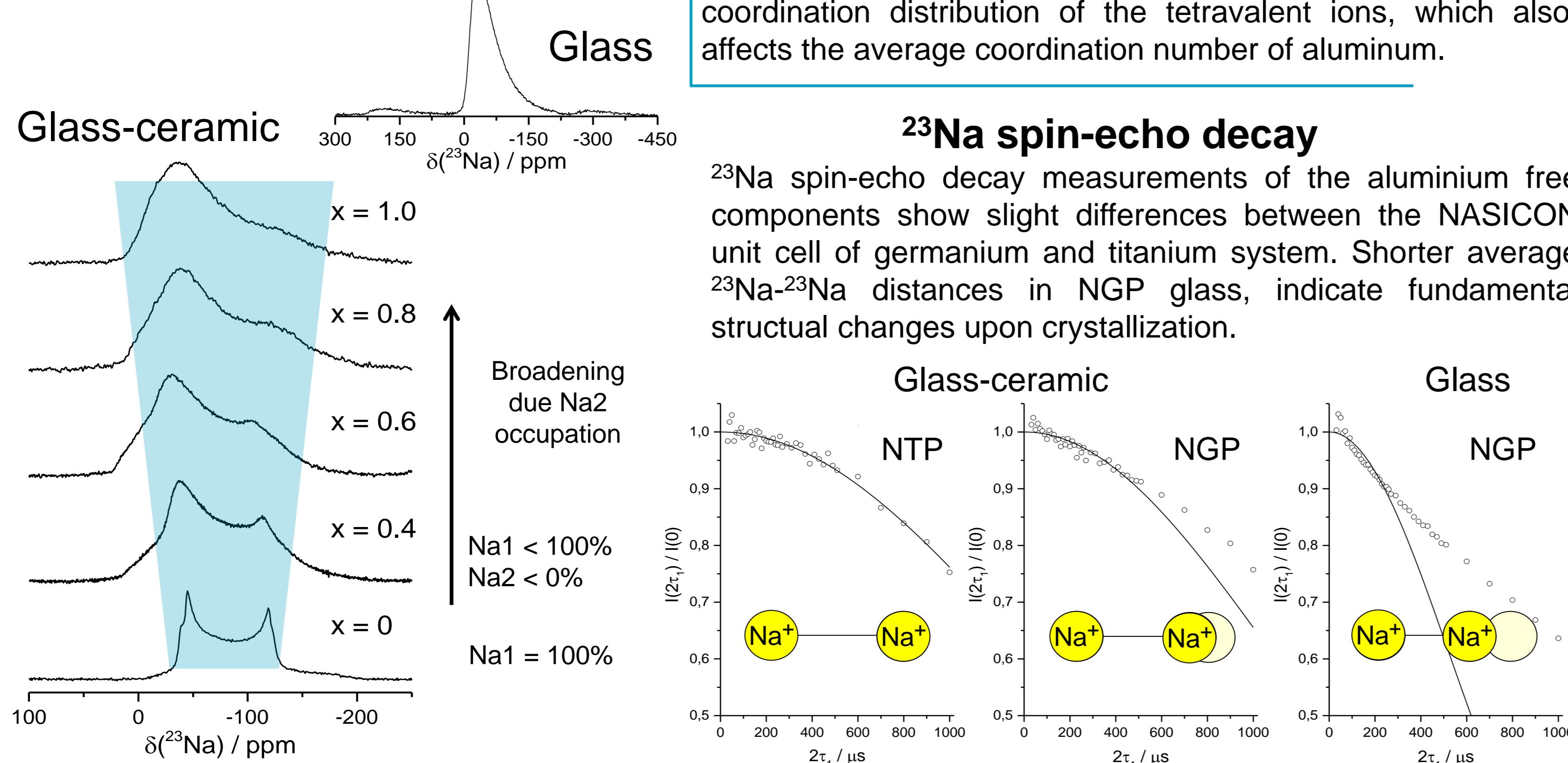
^{31}P MAS NMR experiments show that P^3 species, connected to Ge and Al in varying coordination states, dominate the glassy samples. Crystallization leads to an ordering of the local environments in a manner that the crystalline state P^4 species with varying numbers of Ge and Al ligands subjected to a binomial distribution.



^{27}Al -MAS NMR



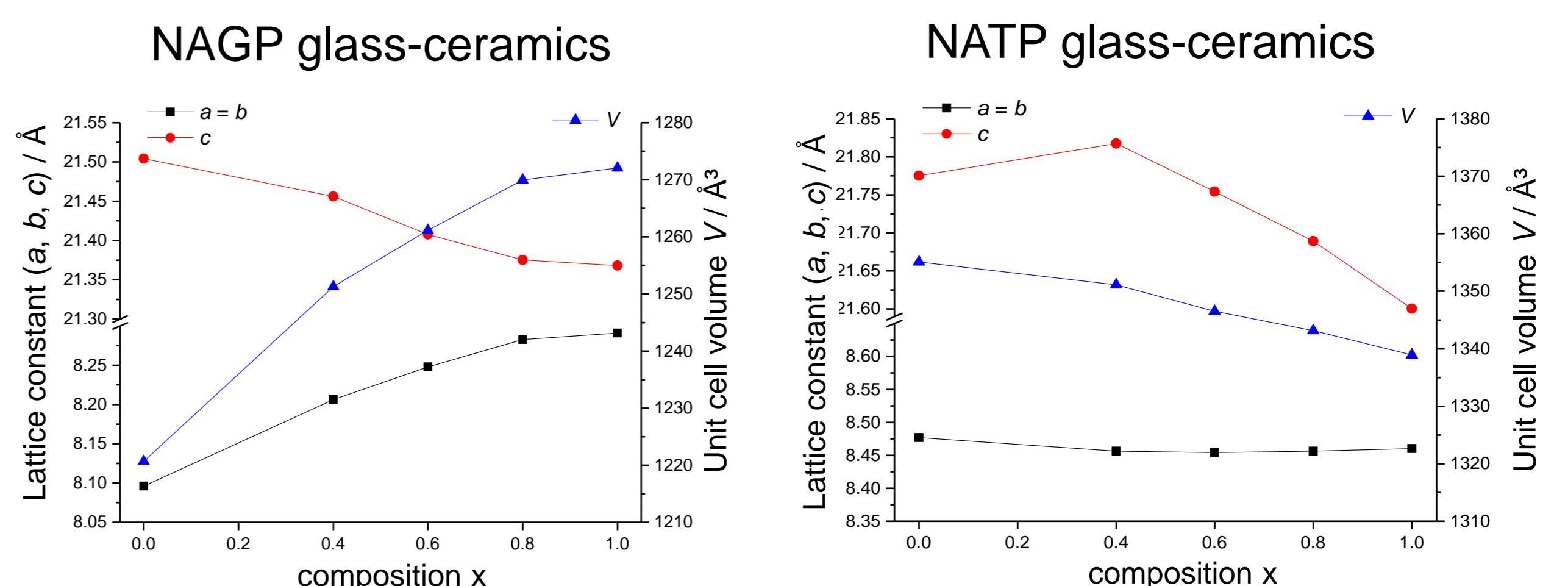
^{23}Na -MAS NMR



Structure Elucidation

XRD Analysis

X-ray powder diffraction (XRD) reveals a significant lattice expansion in the NAGP system upon aliovalent substitution of Ge by Al compared to the NATP system.

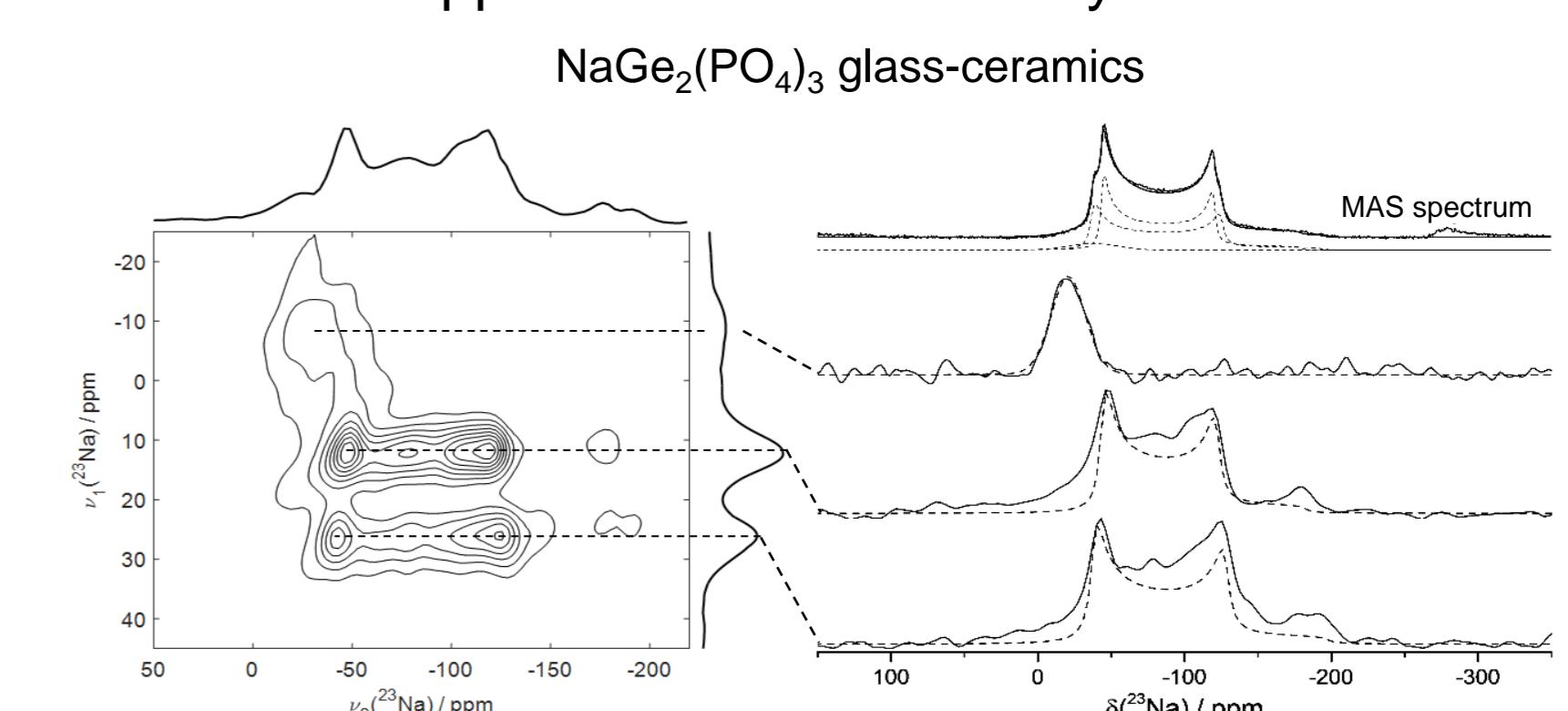


DSC Analysis

| NAGP | |
|------|------------------|
| x | T_g / K |
| 0.0 | 884 |
| 0.4 | 843 |
| 0.6 | 833 |
| 0.8 | 813 |
| 1.0 | 794 |

| NATP | |
|------|------------------|
| x | T_g / K |
| 0.4 | 950 |
| 0.6 | 918 |
| 0.8 | 876 |
| 1.0 | 845 |

^{23}Na TQMAS measurements demonstrate the presence of two slightly different Na sites in NGP, indicating minor structural differences in the crystal structure as opposed to the titanium system.



Conclusion

Even though NASICON glasses satisfy the $T_g/T_f < 0.6$ criterion for homogeneous crystallization, the profound structural differences between the glasses and their isochemical crystals, regarding the local environments of both network former and network modifier species, suggest a heterogeneous nucleation mechanism.

Acknowledgements

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